

Aero Design Ltd.**Work Order Control Sheet****Work Order#:** 2015-121 **Date Opened:** 05-Nov-15 **Title:** Fabrication**Aircraft OEM:** Bell **Aircraft Model:** 206L **Product Type:** Brace **Product Model:** N/A **Quantity:** 8**Work Order Contents**

Work Order/Build Sheets (Procedures Provided)
Additional Work Sheets (Standard Practice)
Drawings (See List Below)
Parts Distribution Sheet
Sub Component Tags
Completed Certification (Original)
Time Sheet (R&D)
Notes

Initial or N/A

N/A
N/A
JR
JR
N/A
N/A
N/A
N/A

Build Sheet Contents

Tasks Initialled
Dual Inspections Initialled

Initial or N/A

N/A
N/A

Drawing List

Drawing #	Rev #	Description	Initial or N/A
94621	0	Brace Fabrication	JR

Traveller

Initial or N/A

Component Completion

Quantity Complete on This Work Order
Quantity Incomplete on This Work Order
Further Processing Required Before Release
Release to Stock as Components

As Instructed

8
N/A
N/A
JR

Certification

Form One Completed
Serviceable (Green) Tag Completed
In Process (Yellow) Tag Completed
Unserviceable (Red) Tag Completed
Parts Tracking (White) Tag Completed
Parts Placed in Stores for Distribution

Initial or N/A

N/A
N/A
N/A
N/A
JR
N/A

Additional Documentation

Documentation of a minor change
Non-Conformance Report Required
Service Difficulty Report Required

Initial or N/A

N/A
N/A
N/A

Billing

Local (Aero Design)
Research and Development
Third Party

Initial or N/A

JR
N/A
N/A

Work performed by:

Print: Jeff ClarkeSign: [Signature]SCA: AD02Date: 10-Nov-15

ICC / Dual Inspection performed by:

Print: Jason RekveSign: [Signature]SCA: AD01Date: 10-Nov-15

Work Order closed by:

Print: Jason RekveSign: [Signature]SCA: AD01Date: 10-Nov-15

Approved Manufacturing Facility 73-04

Form 20.D.03

Rev. Original 23 Sep 2014



WO# 2015-121

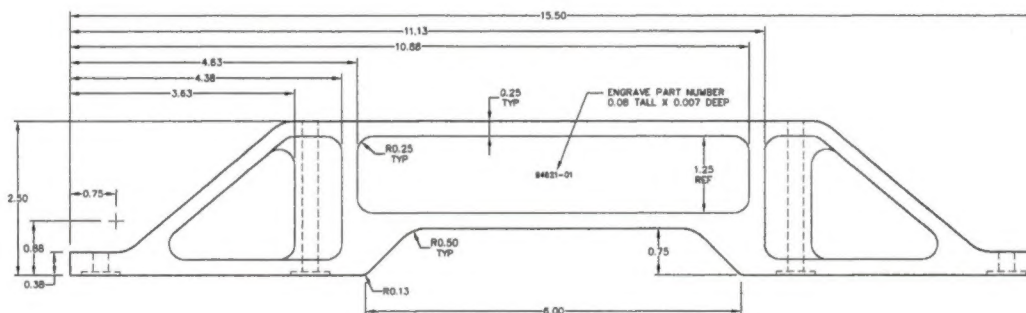
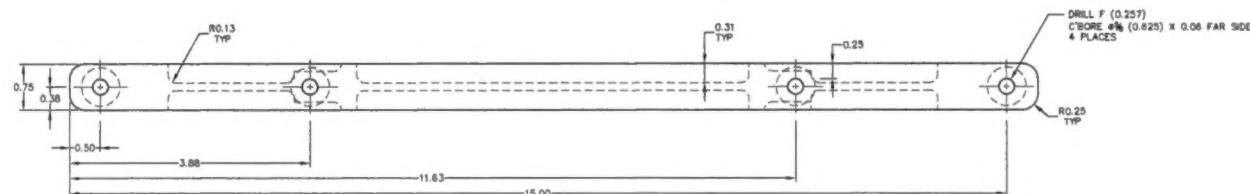
Approved Manufacturing Facility 73-04

Form 20.F.06

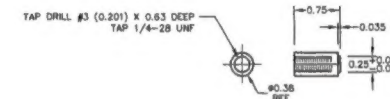
Rev. Original 27 May 2013

Wo 2015-121 (8)

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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		



01 BRACE



02 INSERT

PO 15030
2.5x1 6061-T6 BAR

2.5x1.0

NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. THOROUGHLY DECREASE, ALCOINE, PRIME, AND PAINT ALL ALUMINUM PARTS PRIOR TO ASSEMBLY.
ALTERNATE: ALUMINUM PARTS TO BE ANODIZED IN ACCORDANCE WITH MIL-A-8625F, TYPE II, CLASS I

4	94621-02	02	INSERT	1018 MILD STEEL	AIRB 1010/1020	0.375 ROD
1	94621-01	01	BRACE	6061-T6 ALUMINUM	QC-A-200/8	1.5 X 0.75 BAR
PART NO.		ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
QTY				LIST OF MATERIALS		
				AERO DESIGN LTD.		
DRAWN: JEFF CLARKE				25 OCT 2011		
CHECKED: E. BURGON						
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON:				BELL 206L SERIES, 407 QUICK RELEASE CARGO BASKET BRACE FABRICATION		
DECIMALS		ANGLES		SCALE 1 : 1		
X.XXX		±0.010		DWG SIZE		
X.XX		±0.03		DWG NO.		
X.X		±0.1		REV.		
SHEET 1 OF 1				A1 94621 0		